



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-840-011
Job Sheet 168042



Part No: D117-840-011

Job Qty: 1 ea

Part Name: BK117/EC145 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV C IPP REV:A NEW ISSUE 13-04-01 JLM VERIED BY:DD IPP REV:B 13.05.28 PER IIN D117-840
REV.A DD VERF:JLM IPP REV:C 15.03.30 PER REV B JLM VERIFIED BY:DD IPP REV:D 16.02.23 PER IIN
REVC DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/17/17	11/17/17	0.00	0.00	Start up container		
160	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging1		Self FEB 16 2018
170	QC	1 pcs	11/17/17	11/17/17	0.00	0.00	QC4		11.10
175	DC	1 pcs	11/17/17	11/17/17	0.00	0.00	DC		11.10
180	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3		11.10
190	QC21-FG	1 Ea	11/17/17	11/17/17	0.00	0.00	QC21		11.10

Part Op 175 - Photocopy bluefile & type labels per PPP D117-840-011 CHG 003
Descriptions: 180 - Identify and pack for shipping as per PPP D117-840-011

Fgo15

21 FEB 20 2018
9-80

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C11A	12	70	0	0
	AN4C17A	8	43	0	0
	D2274	8	88	0	0
	D3456-1	8	21	0	0
	D4012-3	4	41	0	0
	D5377-1	2	0	0	0
	D5378-041	2	10	0	0
	D5379-1	4	20	0	0
	MS21043-4	20	871	0	0
	NAS1149D0463J	8	1,444	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S043388

Part: D117-840-011

Job No: 168042

Serial No/Batch: S043388

Inspector:

Date: 02/16/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000687

Tel (613) 632-5200

Containers on Master Unit 000687				
Serial No	Part No	Customer Part No	Status	Quantity
S040719	AN4C11A		Allocated	12
S040717	AN4C17A		Allocated	8
S040716	D2274	D2274	Allocated	8
S040715	D3456-1	D3456-1	Allocated	8
F153228	D4012-3		Allocated	2
S043387	D5377-1		Stock	2
F162607	D5378-041	D5378-041	Allocated	2
S040712	D5379-1		Allocated	4
S040711	MS21043-4	MS21043-4	Allocated	20
S040710	NAS1149D0463J	NAS1149D0463J	Allocated	8

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-840-011	27.7 lb	0.0 in	0.0 lb-in	204.1 in	5653 in-lb
<i>Bearpaw Installation</i>	12.6 kg	0.0 mm	0.0 mm-kg	5200 mm	65,520 mm-kg

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4012-3	CLAMP CUSHION (REPLACES D4012-1)
2	D5377-1	BEARPAW (REPLACES D4796-1)
2	D5378-041	BEARPAW WEARPLATE ASSY (REPLACES D4798-041)
4	D5379-1	BEARPAW CLAMP (REPLACES D4799-1)
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHER

PAGE 1 OF 1

Description: BEARPAW

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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